

Radiation Hard Diamond Pixel Detectors

- ◆ Diamond properties
- ◆ ATLAS CVD diamond pixel module
- ◆ Single crystal CVD diamond
- ◆ Summary & Outlook

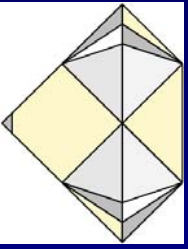
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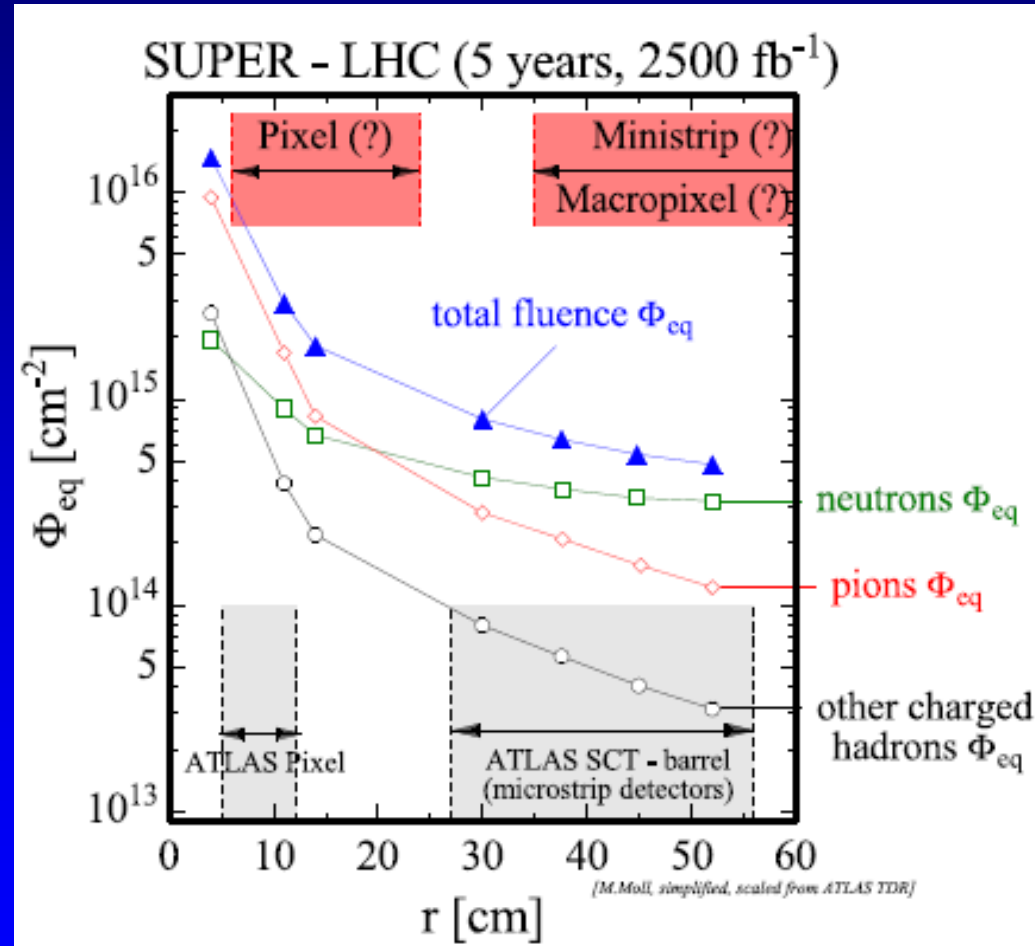
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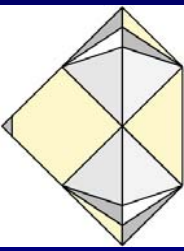


sLHC

- 5 year radiation dose close to beam pipe $\sim 10^{16} n_{eq}/cm^2$
- too high for state-of-the-art silicon sensors
- Most radiation hard material: diamond
 - High bandgap
 - Displacement energy 43eV (13-20 for Si)



Diamond properties



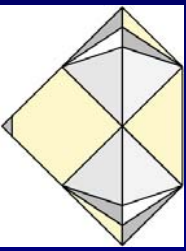
Interesting properties:

- High displacement energy → very rad hard
- Low dielectric constant → low capacitance
- High bandgap → low leakage current → low noise
- High mobility fast → charge collection
- Large radiation length
- Room temperature operation
- No cooling required
- Excellent thermal conductance

Disadvantages:

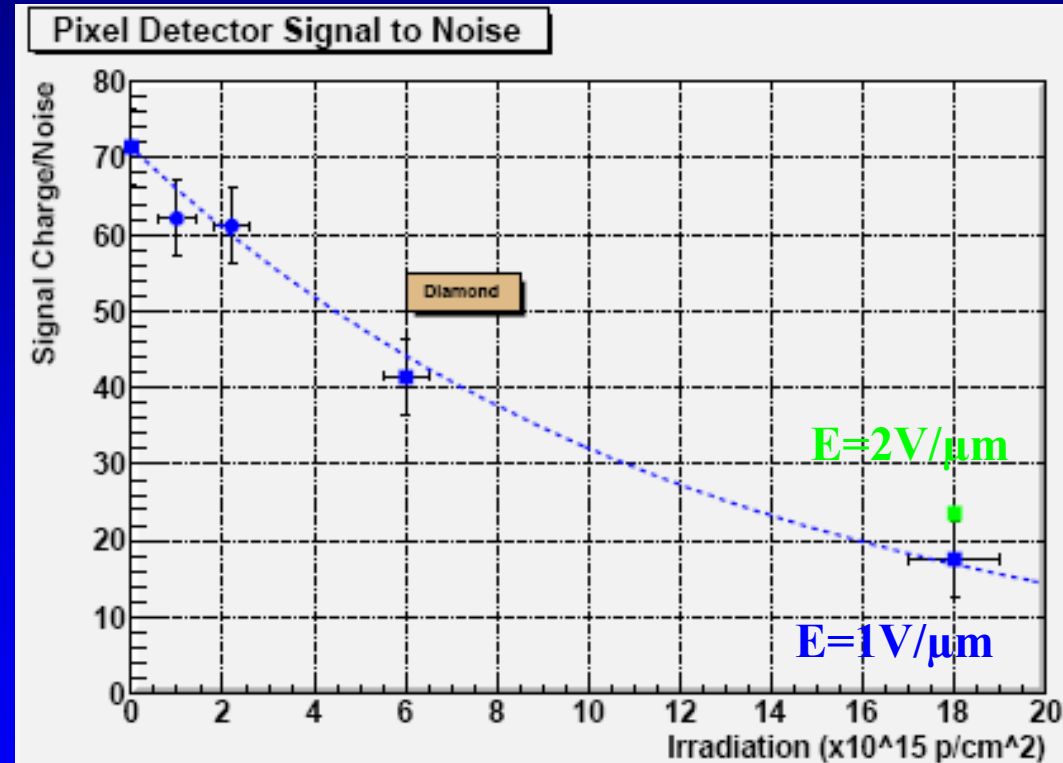
- Large bandgap → less signal ($\sim 0.5/X_0$)
but S/N_{detector} better than Si
- Large structures polycrystalline

Property	Diamond	Si
E_g (eV)	5.5	1.12
μ_e ($\text{cm}^2 \text{V s}^{-1}$)	1800	1500
μ_h ($\text{cm}^2 \text{V s}^{-1}$)	1200	450
e-h energy (eV)	13	3.6
Displacem. (eV)	43	13-20
Density (g cm^{-3})	3.52	2.33
Radiation length, X_0 (cm)	12.2	9.4
e-h pairs/ X_0 (10^6cm^{-1})	4.4	10.1
<hr/>		
Dielectric constant	5.7	11.9
Max E-Field [$\text{V}/\mu\text{m}$]	1000	30
Resistivity [Ω/cm]	$>10^{13}$	10^5 - 10^6



Radiation hardness

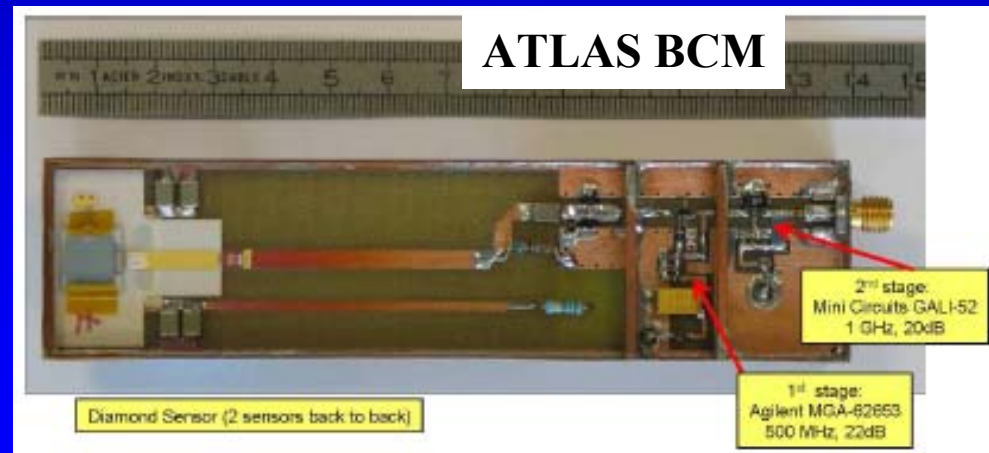
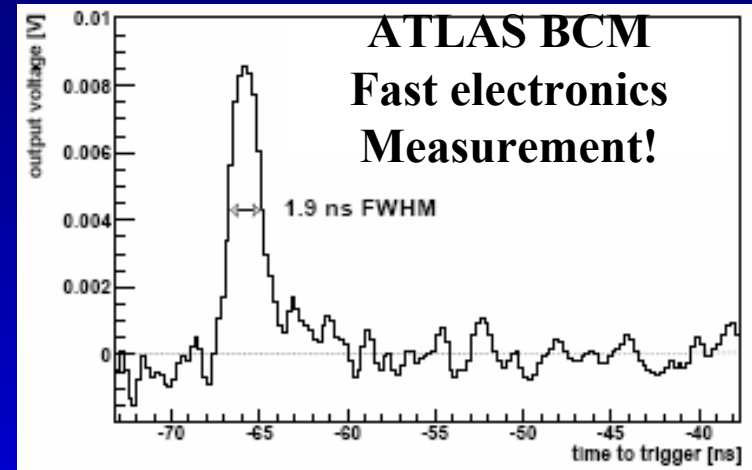
- Still $S/N \approx 18-25$ after 1.8×10^{16} p/cm² (~500 Mrad) depending on field
- No problem operating in sLHC conditions
 - Noise limited by electronics, NOT by sensor capacitance or leakage current

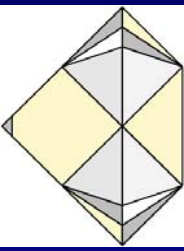


Beam conditioning monitors

Most radiation hard sensors required for beam conditioning monitors. Diamonds successfully used at:

- ◆ CDF
- ◆ BaBar
- ◆ Belle
- ◆ ATLAS (see poster)





ATLAS CVD diamond pixel module

◆ Sensor:

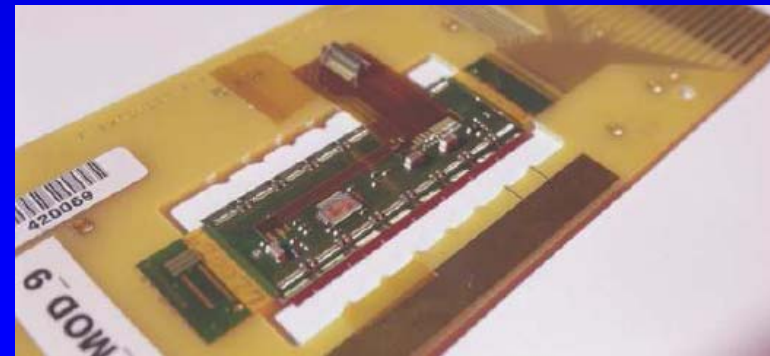
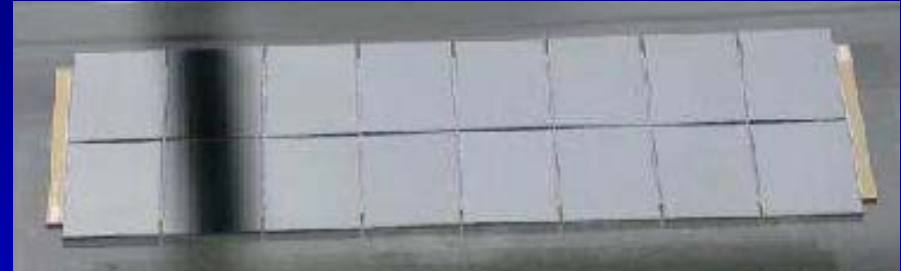
- ◆ Active area: $61 \times 16.5 \text{ mm}^2$
- ◆ Thickness $800 \mu\text{m}$
- ◆ Pixel size $400(600) \times 50 \mu\text{m}^2$
- ◆ 46k pixels

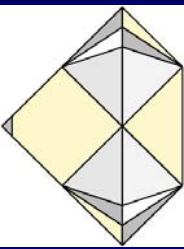
◆ ATLAS frontend chip FE-13

- ◆ $0.25 \mu\text{m}$ IBM
- ◆ Radiation tolerant $>50 \text{ MRad}$
- ◆ Designed for Si sensors
- ◆ Binary/low res. analog readout

◆ Noise same as bare FE-chip

- ◆ Noise $\approx 137 e^-$
- ◆ Threshold $\approx 1454 e^-$
- ◆ Threshold spread $\approx 25 e^-$

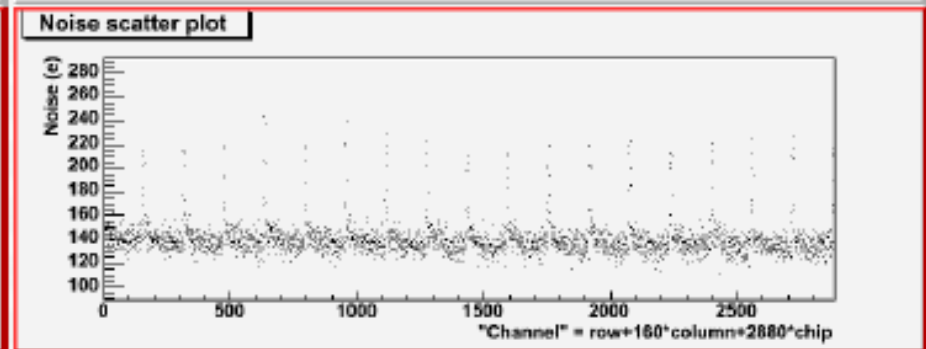
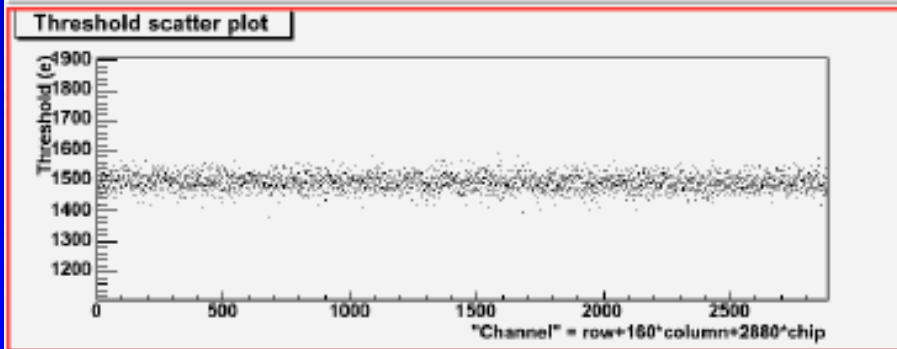
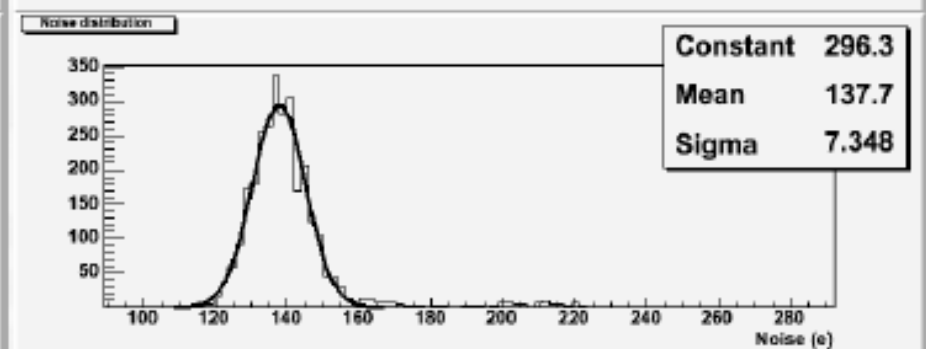
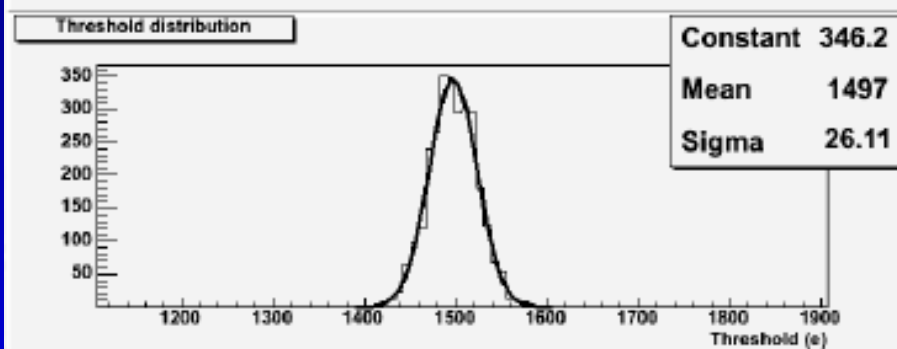




Noise measurement I (Bare chip)

Threshold (1500e)

Noise (<140e)

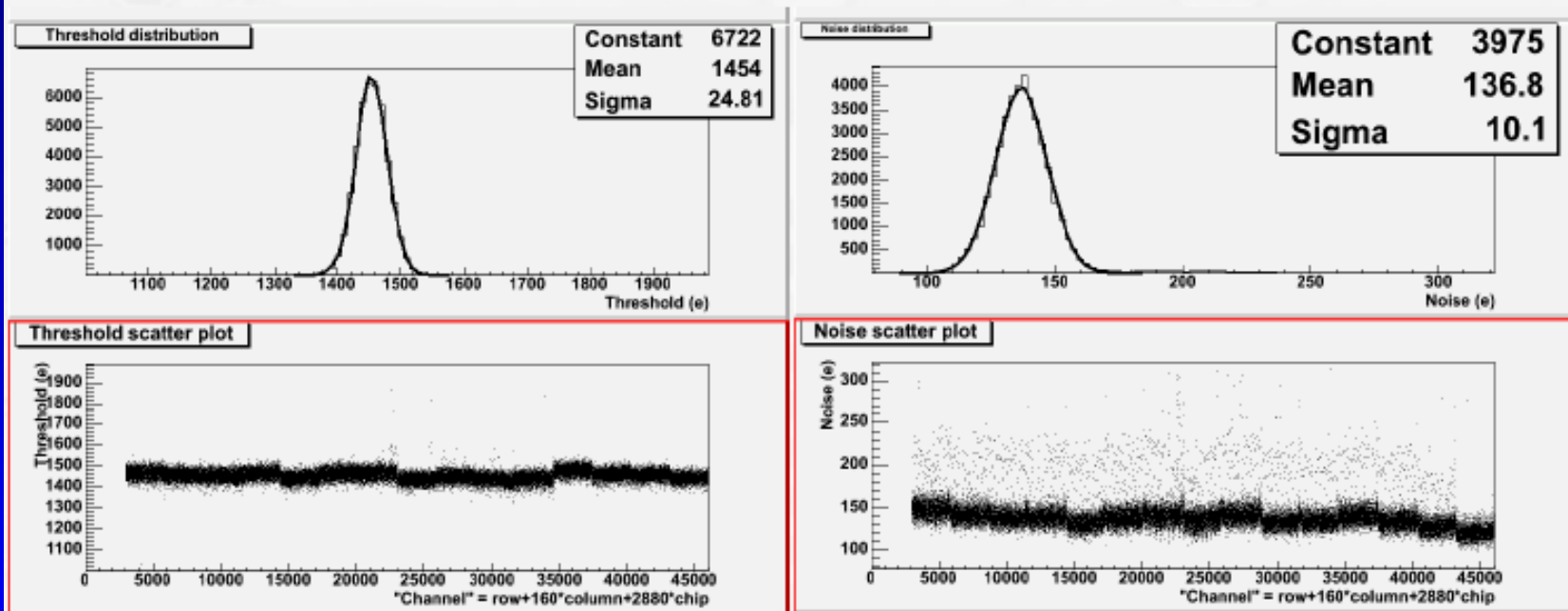


Binary readout with Time-over-Threshold value

Noise measurement II (diamond)

Threshold (1450e)

Noise (<140e)



◆ Almost no effect of diamond on noise

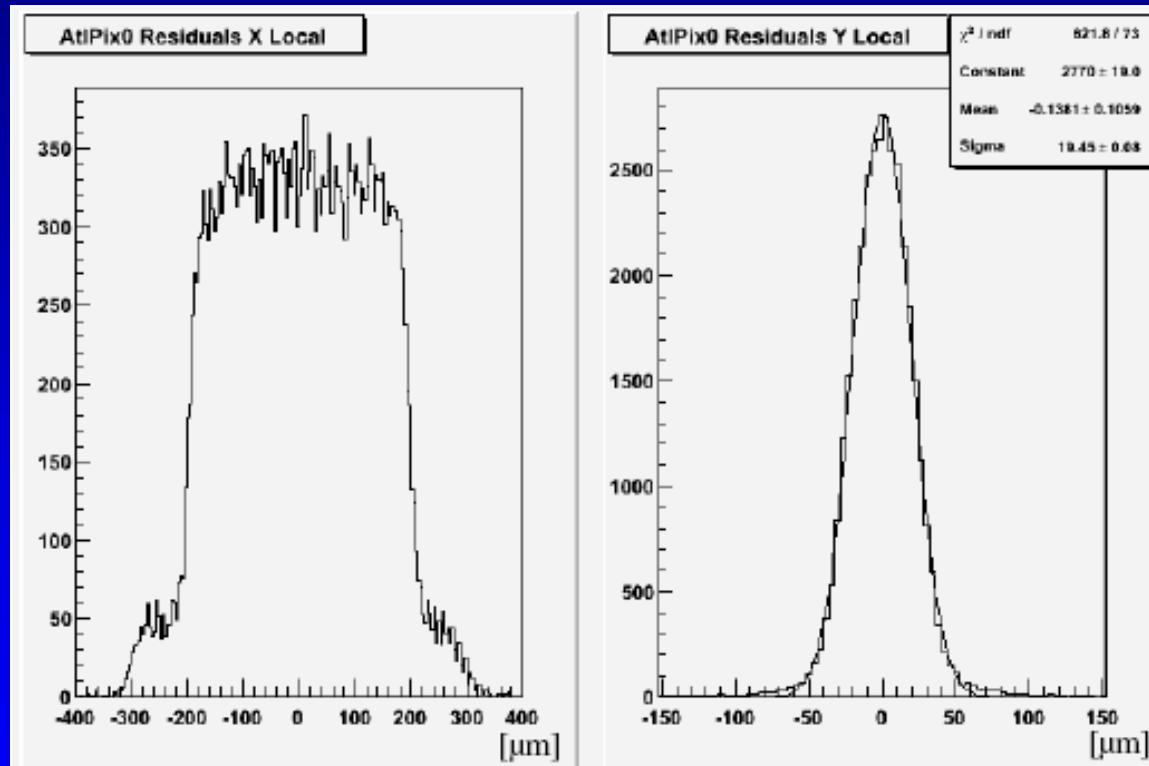
◆ Normal ATLAS Si-modules:

◆ threshold = 3-4 ke⁻, noise 180 e⁻

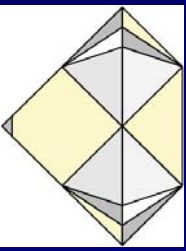
◆ 3D: threshold 3-4 ke⁻, noise: 290-310 e⁻ depending on type 2E, 3E, 4E

Position resolution

- ◆ DESY beam test: 6 GeV e^- : lots of multiple scattering
- ◆ Digital position reconstruction
- ◆ $400\mu\text{m}$ and $600\mu\text{m}$ pixel size visible
- ◆ $50\mu\text{m}$ pixel direction: resolution $\sim 18\mu\text{m}$ (including multiple scattering tracking error)



Efficiency



◆ Preliminary efficiency > 97%

◆ Still need to correct for tracking errors, multiple scattering

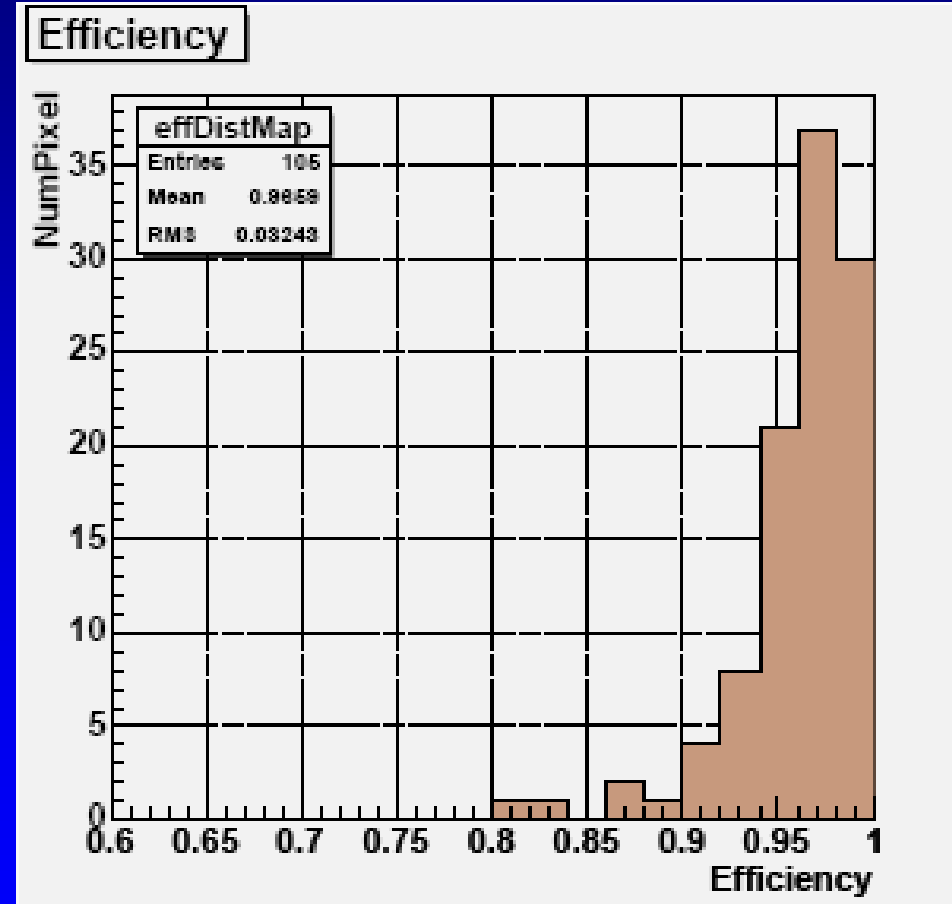
◇ data taken DESY 6GeV e^- , CERN data to be analysed

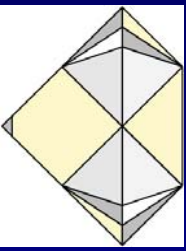
◆ Still need better fiducial region

◆ Pixel module operates very well!!

◆ Planning to build 5 more modules this summer

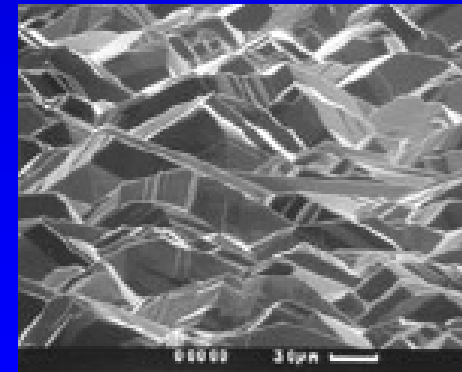
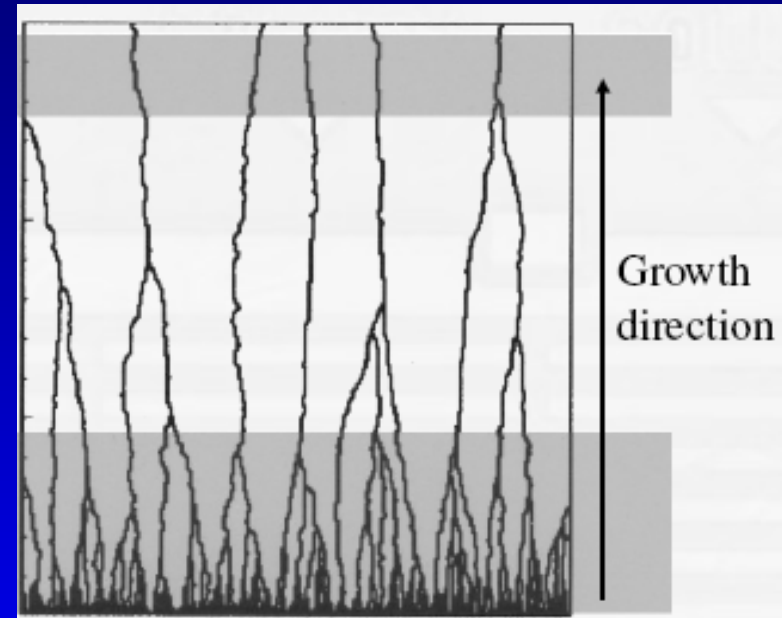
◆ No problem to produce diamond B-layer

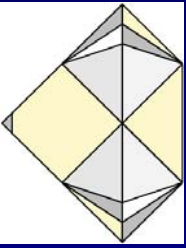




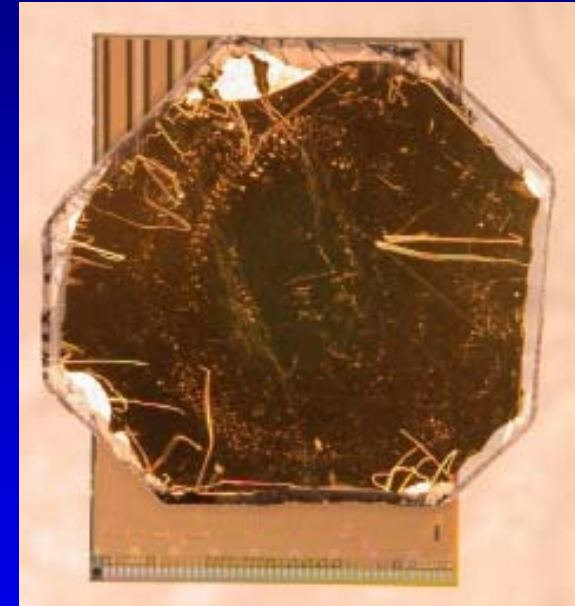
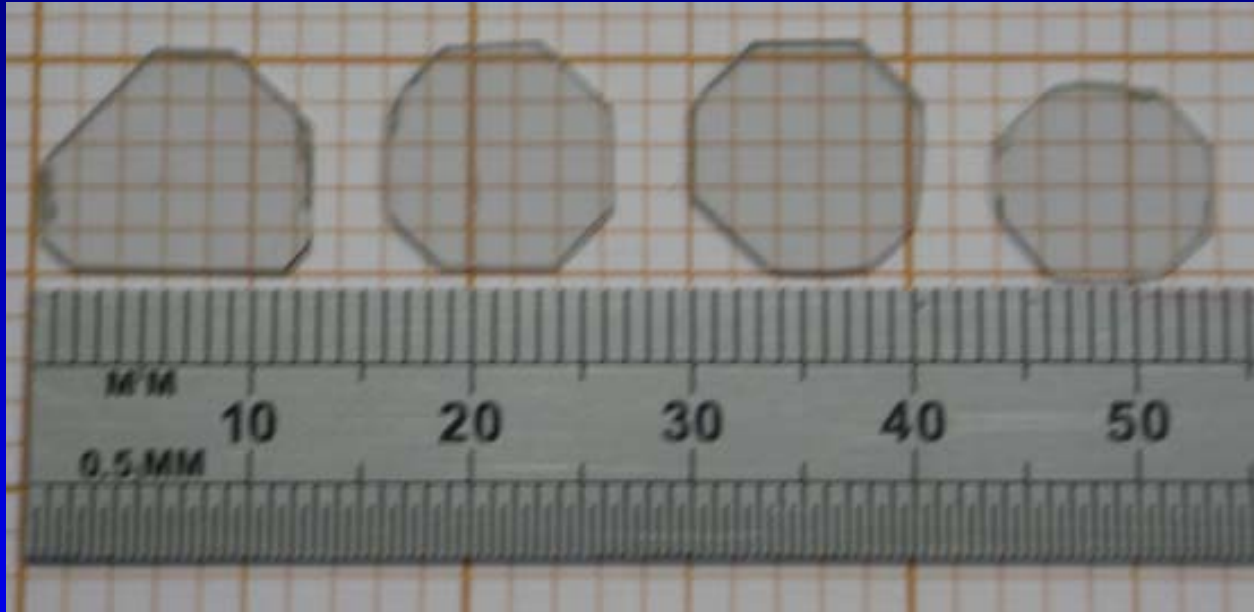
Diamond growth

- ❖ Trap- and recombination centers limit charge collection
- ❖ Trapped charge at grain boundaries builds up a polarization field superimposed on the biasing field
- ❖ Substrate and growth side must be ground and polished for good quality





Single crystal diamond



💎 Largest single crystal diamond 14x14mm

💎 No grain boundaries → no trapping

💎 Produced 400 μm thick single chip sensor using ATLAS FE chip

Spectroscopic precision

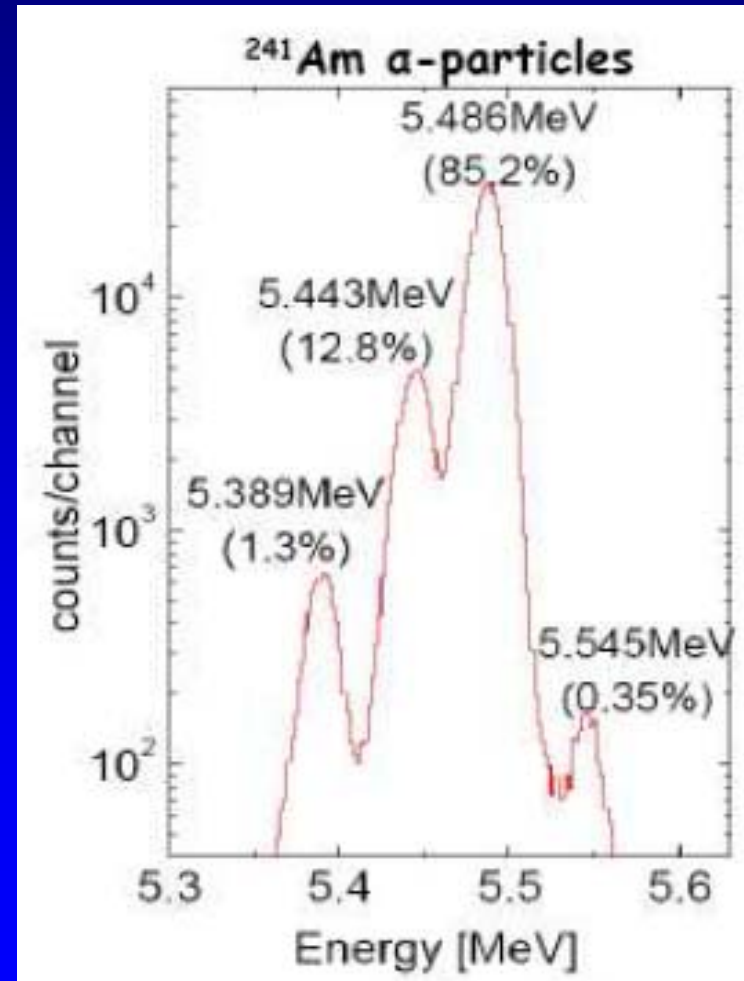
Single crystal diamond has a very good energy resolution

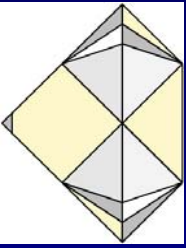
Measured with ORTEC low noise amplifier, $\sim \mu\text{s}$ shaping

Single electrode at both sides

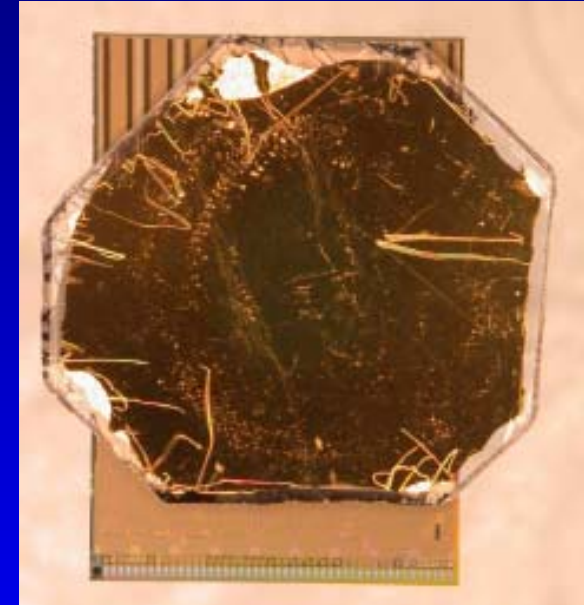
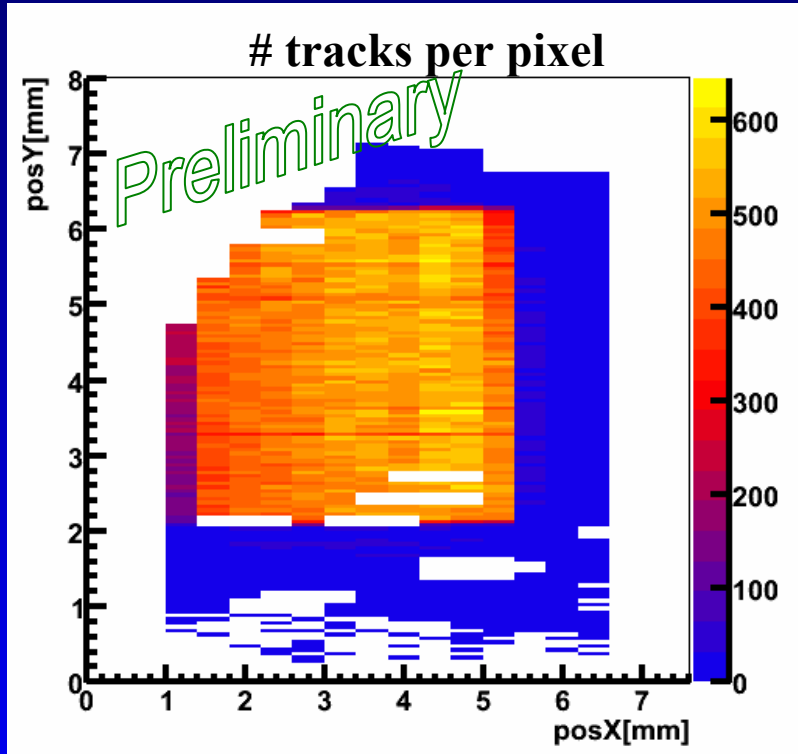
Spectroscopic grade material!

Energy res. 17 keV FWHM





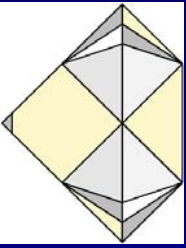
Testbeam results



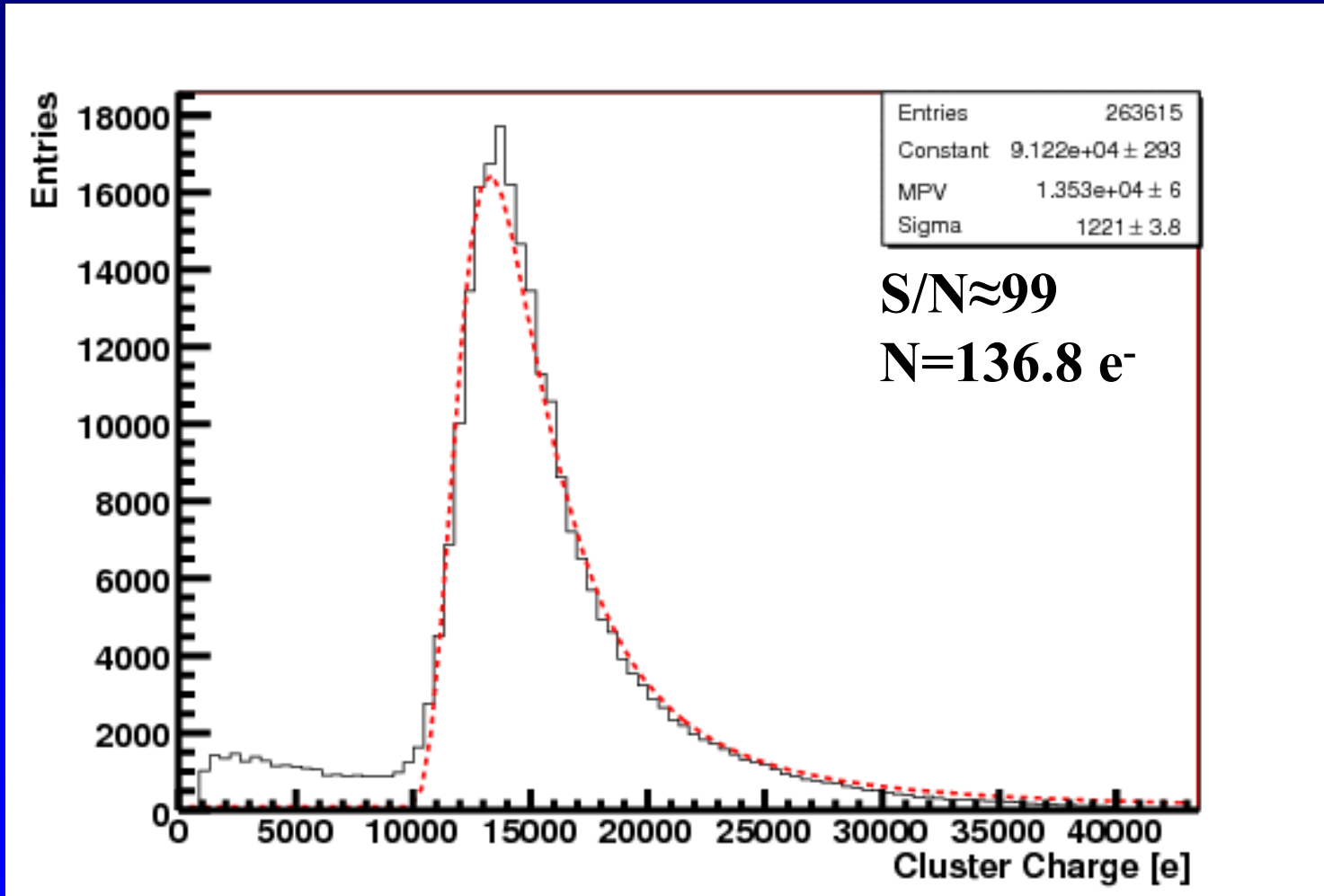
◆ „Square“ is due to trigger scintillator

◆ White squares: masked pixels (most likely bump bonding errors)

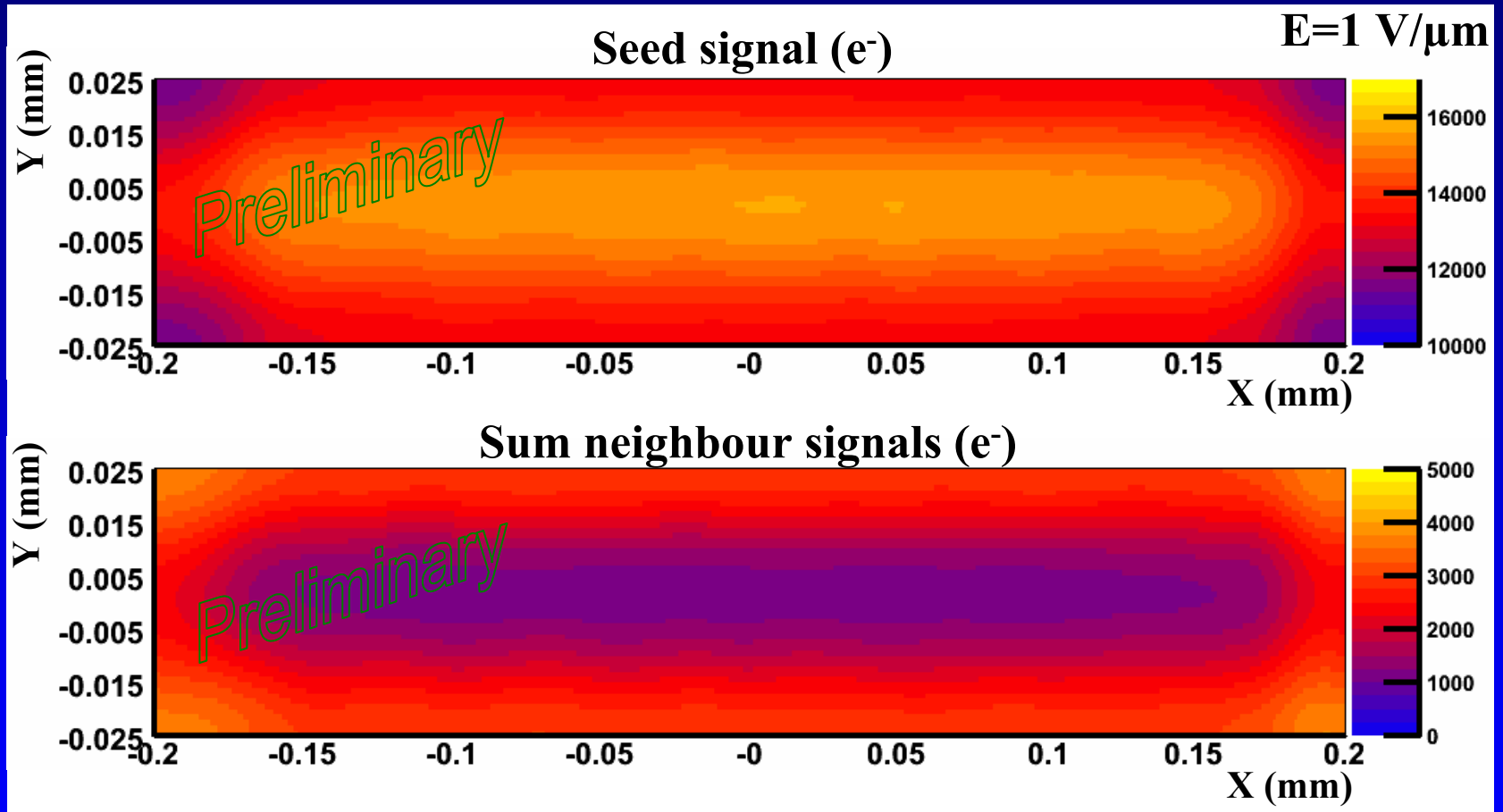
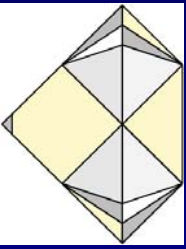
◆ $E=1 \text{ V}/\mu\text{m}$



Signal spectrum

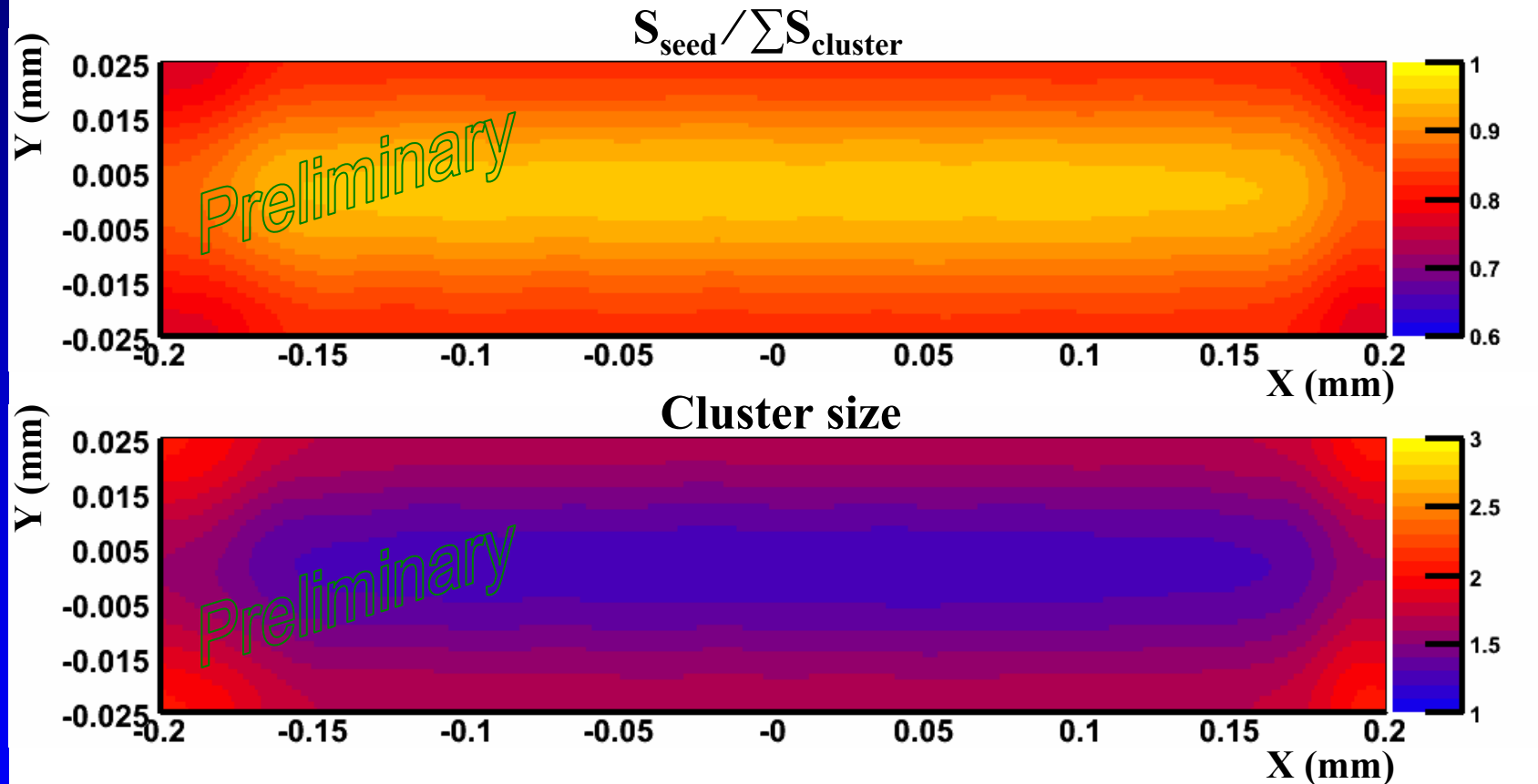
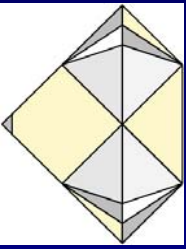


Charge division



 Quasi-analog readout allows signal measurement in e^-

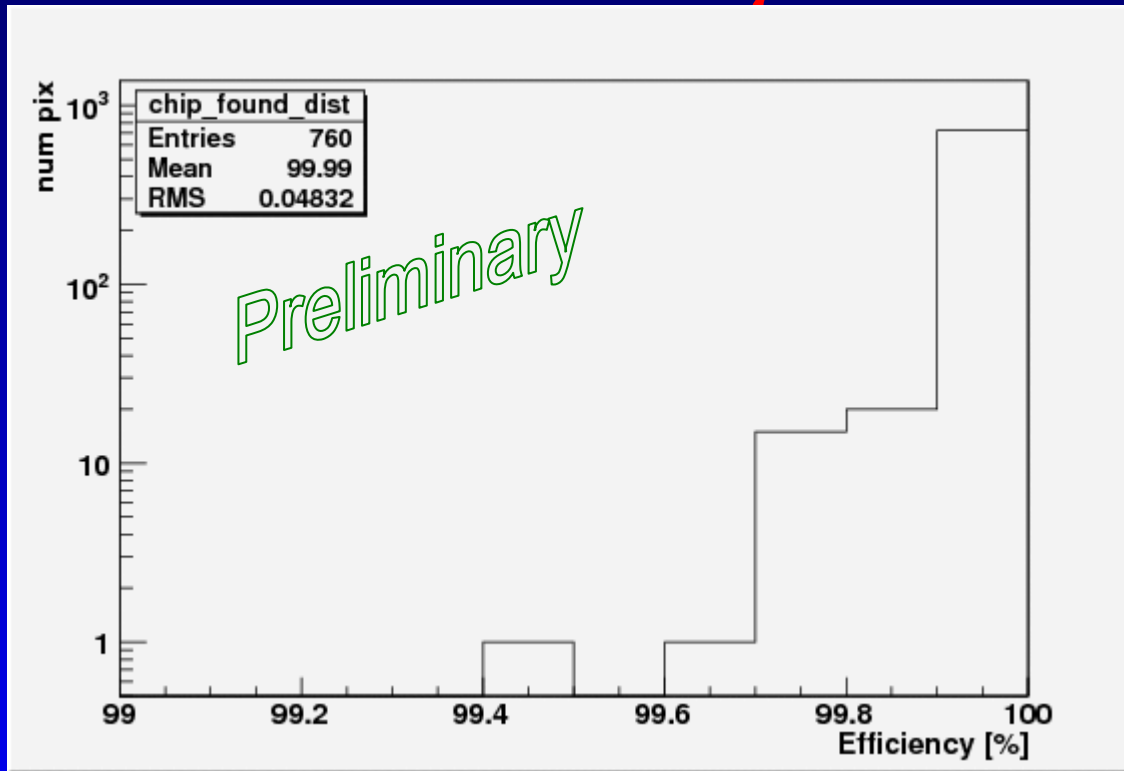
Charge division



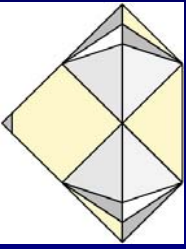
◆ Most charge collected in seed

◆ Small clusters

Efficiency



- ◆ Efficiency = $99.989 \pm 0.002\%$ @ $E = 1 \text{ V}/\mu\text{m}$ and
Efficiency = $99.992 \pm 0.002\%$ @ $E = 0.25 \text{ V}/\mu\text{m}$
 - ◆ Still investigating misses (tracking, scattering, ...)
- ◆ Single crystal diamond performs really well!



Summary

- ◆ Diamond very radiation hard material (ok for sLHC)
- ◆ A full sized ATLAS pixel module CVD diamond was produced and performs well in beam tests
 - ◆ Efficiency >97% (ineff. still includes multiple scattering & tracking errors)
 - ◆ No problem producing CVD diamond B-layer
- ◆ Large size ($\sim 1\text{cm}^2$) single crystal CVD diamond available
 - ◆ Spectroscopic grade material
 - ◆ Pixel detector: efficiency = $99.992 \pm 0.002\%$ @ $E = 0.25 \text{ V}/\mu\text{m}$

Outlook

- ◆ Will build 5 more ATLAS pixel modules
 - ◆ More beam tests to get module statistics
- ◆ Characterize new highest quality single crystal diamonds
- ◆ Irradiations of pCVD and scCVD samples up to 20×10^{15} p/cm²
- ◆ Diamonds are forever... even at the sLHC !